



# WOLFRAM TOOL

## FLUTES

see 1st part of ANSI Part #

- R2=2 Flute
- R3=3 Flute
- R4=4 Flute
- R5= 5 Flute
- R6= 6 Flute

**5 PC. MIMIMUM DEPENDING ON SIZE**



ANSI PART # & COATING	EDP	MillDia	ShankDia	Flute Length	Overall Length
<b>2 &amp; 4 Flute Stub Length</b>					
R2F00313-S	12631	1/32	1/8	1/16	1-1/2
R2F00313-S TiN	22631	1/32	1/8	1/16	1-1/2
R2F00131-S TiCN	42631	1/32	1/8	1/16	1-1/2
R2F00313-S AlTiN	52631	1/32	1/8	1/16	1-1/2
R4F00313-S	12697	1/32	1/8	1/16	1-1/2
R4F00313-S TiN	22697	1/32	1/8	1/16	1-1/2
R4F00313-S TiCN	42697	1/32	1/8	1/16	1-1/2
R4F00313-S AlTiN	52697	1/32	1/8	1/16	1-1/2
R2F00469-S	12633	3/64	1/8	3/32	1-1/2
R2F00469-S TiN	22633	3/64	1/8	3/32	1-1/2
R2F00469-S TiCN	42633	3/64	1/8	3/32	1-1/2
R2F00469-S AlTiN	52633	3/64	1/8	3/32	1-1/2
R4F00469-S	12699	3/64	1/8	3/32	1-1/2
R4F00469-S TiN	22699	3/64	1/8	3/32	1-1/2
R4F00469-S TiCN	42699	3/64	1/8	3/32	1-1/2
R4F00469-S AlTiN	52699	3/64	1/8	3/32	1-1/2
R2F00625-S	12635	1/16	1/8	1/8	1-1/2
R2F00625-S TiN	22635	1/16	1/8	1/8	1-1/2
R2F00625-S TiCN	42635	1/16	1/8	1/8	1-1/2
R2F00625-S AlTiN	52635	1/16	1/8	1/8	1-1/2
R4F00625-S	12701	1/16	1/8	1/8	1-1/2
R4F00625-S TiN	22701	1/16	1/8	1/8	1-1/2
R4F00625-S TiCN	42701	1/16	1/8	1/8	1-1/2
R4F00625-S AlTiN	52701	1/16	1/8	1/8	1-1/2
R2F00938-S	12639	3/32	1/8	3/16	1-1/2
R2F00938-S TiN	22639	3/32	1/8	3/16	1-1/2
R2F00938-S TiCN	42639	3/32	1/8	3/16	1-1/2
R2F00938-S AlTiN	52639	3/32	1/8	3/16	1-1/2
R4F00938-S	12705	3/32	1/8	3/16	1-1/2
R4F00938-S TiN	22705	3/32	1/8	3/16	1-1/2
R4F00938-S TiCN	42705	3/32	1/8	3/16	1-1/2
R4F00938-S AlTiN	52705	3/32	1/8	3/16	1-1/2
R2F01250-S	17889	1/8	1/8	1/4	1-1/2
R2F01250-S TiN	27889	1/8	1/8	1/4	1-1/2
R2F01250-S TiCN	47889	1/8	1/8	1/4	1-1/2

R2F01250-S AlTiN	57889	1/8	1/8	1/4	1-1/2
R4F01250-S	17896	1/8	1/8	1/4	1-1/2
R4F01250-S TiN	27896	1/8	1/8	1/4	1-1/2
R4F01250-S TiCN	47896	1/8	1/8	1/4	1-1/2
R4F01250-S AlTiN	57896	1/8	1/8	1/4	1-1/2
R2F01563-S	12641	5/32	3/16	5/16	1-1/2
R2F01563-S TiN	22641	5/32	3/16	5/16	1-1/2
R2F01563-S TiCN	42641	5/32	3/16	5/16	1-1/2
R2F01563-S AlTiN	52641	5/32	3/16	5/16	1-1/2
R4F01563-S	12707	5/32	3/16	5/16	1-1/2
R4F01563-S TiN	22707	5/32	3/16	5/16	1-1/2
R4F01563-S TiCN	42707	5/32	3/16	5/16	1-1/2
R4F01563-S AlTiN	52707	5/32	3/16	5/16	1-1/2
R2F01875-S	17890	3/16	3/16	3/8	1-1/2
R2F01875-S TiN	27890	3/16	3/16	3/8	1-1/2
R2F01875-S TiCN	47890	3/16	3/16	3/8	1-1/2
R2F01875-S AlTiN	57890	3/16	3/16	3/8	1-1/2
R4F01875-S	17897	3/16	3/16	3/8	1-1/2
R4F01875-S TiN	27897	3/16	3/16	3/8	1-1/2
R4F01875-S TiCN	47897	3/16	3/16	3/8	1-1/2
R4F01875-S AlTiN	57897	3/16	3/16	3/8	1-1/2
R2F02188-S	12643	7/32	1/4	1/2	2
R2F02188-S TiN	22643	7/32	1/4	1/2	2
R2F02188-S TiCN	42643	7/32	1/4	1/2	2
R2F02188-S AlTiN	52643	7/32	1/4	1/2	2
R4F02188-S	12709	7/32	1/4	1/2	2
R4F02188-S TiN	22709	7/32	1/4	1/2	2
R4F02188-S TiCN	42709	7/32	1/4	1/2	2
R4F02188-S AlTiN	52709	7/32	1/4	1/2	2
R2F02500-S	17891	1/4	1/4	1/2	2
R2F02500-S TiN	27891	1/4	1/4	1/2	2
R2F02500-S TiCN	47891	1/4	1/4	1/2	2
R2F02500-S AlTiN	57891	1/4	1/4	1/2	2
R4F02500-S	17898	1/4	1/4	1/2	2
R4F02500-S TiN	27898	1/4	1/4	1/2	2
R4F02500-S TiCN	47898	1/4	1/4	1/2	2
R4F02500-S AlTiN	57898	1/4	1/4	1/2	2
R2F03125-S	17892	5/16	5/16	1/2	2
R2F03125-S TiN	27892	5/16	5/16	1/2	2
R2F03125-S TiCN	47892	5/16	5/16	1/2	2
R2F03125-S AlTiN	57892	5/16	5/16	1/2	2
R4F03125-S	17899	5/16	5/16	1/2	2
R4F031125-S TiN	27899	5/16	5/16	1/2	2
R4F03125-S TiCN	47899	5/16	5/16	1/2	2
R4F03125-S AlTiN	57899	5/16	5/16	1/2	2
R2F03750-S	17893	3/8	3/8	5/8	2
R2F03750-S TiN	27893	3/8	3/8	5/8	2
R2F03750-S TiCN	47893	3/8	3/8	5/8	2
R2F03750-S AlTiN	57893	3/8	3/8	5/8	2
R4F03750-S	17900	3/8	3/8	5/8	2
R4F03750-S TiN	27900	3/8	3/8	5/8	2

R4F03750-S TiCN	47900	3/8	3/8	5/8	2
R4F03750-S AlTiN	57900	3/8	3/8	5/8	2
R2F04375-S	17894	7/16	7/16	5/8	2-1/2
R2F04375-S TiN	27894	7/16	7/16	5/8	2-1/2
R2F04375-S TiCN	47894	7/16	7/16	5/8	2-1/2
R2F04375-S AlTiN	57894	7/16	7/16	5/8	2-1/2
R4F04375-S	17901	7/16	7/16	5/8	2-1/2
R4F04375-S TiN	27901	7/16	7/16	5/8	2-1/2
R4F04375-S TiCN	47901	7/16	7/16	5/8	2-1/2
R4F04375-S AlTiN	57901	7/16	7/16	5/8	2-1/2
R2F05000-S	17895	1/2	1/2	5/8	2-1/2
R2F05000-S TiN	27895	1/2	1/2	5/8	2-1/2
R2F05000-S TiCN	47895	1/2	1/2	5/8	2-1/2
R2F05000-S AlTiN	57895	1/2	1/2	5/8	2-1/2
R4F05000-S	17902	1/2	1/2	5/8	2-1/2
R4F05000-S TiN	27902	1/2	1/2	5/8	2-1/2
R4F05000-S TiCN	47902	1/2	1/2	5/8	2-1/2
R4F05000-S AlTiN	57902	1/2	1/2	5/8	2-1/2
R2F06250-S	10793	5/8	5/8	3/4	3
R2F06250-S TiN	20793	5/8	5/8	3/4	3
R2F06250-S TiCN	40793	5/8	5/8	3/4	3
R2F06250-S AlTiN	50793	5/8	5/8	3/4	3
R4F06250-S	10795	5/8	5/8	3/4	3
R4F06250-S TiN	20795	5/8	5/8	3/4	3
R4F06250-S TiCN	40795	5/8	5/8	3/4	3
R4F06250-S AlTiN	50795	5/8	5/8	3/4	3
R2F07500-S	16160	3/4	3/4	1	3
R2F07500-S TiN	26160	3/4	3/4	1	3
R2F07500-S TiCN	46160	3/4	3/4	1	3
R2F07500-S AlTiN	56160	3/4	3/4	1	3
R4F07500-S	16238	3/4	3/4	1	3
R4F07500-S TiN	26238	3/4	3/4	1	3
R4F07500-S TiCN	46238	3/4	3/4	1	3
R4F07500-S AlTiN	56238	3/4	3/4	1	3