



WOLFRAM TOOL

FLUTES

see 1st part of ANSI Part #

R2=2 Flute

R3=3 Flute

R4=4 Flute

R5= 5 Flute

R6= 6 Flute

5 PC. MIMIMUM DEPENDING ON SIZE



ANSI PART # & COATING	EDP	MillDia	ShankDia	Flute Length	Overall Length
<u>2 & 4 Flute Double End Stub Length</u>					
R2FD00313	17931	1/32	1/8	1/16	1-1/2
R2FD00313 TiN	27931	1/32	1/8	1/16	1-1/2
R2FD00313 TiCN	47931	1/32	1/8	1/16	1-1/2
R2D00313 AlTiN	57931	1/32	1/8	1/16	1-1/2
R4FD00313	16645	1/32	1/8	1/16	1-1/2
R4FD00313 TiN	26645	1/32	1/8	1/16	1-1/2
R4FD00313 TiCN	46645	1/32	1/8	1/16	1-1/2
R4FD00313 AlTiN	56645	1/32	1/8	1/16	1-1/2
R2FD00469	17932	3/64	1/8	3/32	1-1/2
R2FD00469 TiN	27932	3/64	1/8	3/32	1-1/2
R2FD00469 TiCN	47932	3/64	1/8	3/32	1-1/2
R2FD00469 AlTiN	57932	3/64	1/8	3/32	1-1/2
R4FD00469	16646	3/64	1/8	3/32	1-1/2
R4FD00469 TiN	26646	3/64	1/8	3/32	1-1/2
R4FD00469 TiCN	46646	3/64	1/8	3/32	1-1/2
R4FD00469 AlTiN	56646	3/64	1/8	3/32	1-1/2
R2FD00625	16618	1/16	1/8	1/8	1-1/2
R2FD00625 TiN	26618	1/16	1/8	1/8	1-1/2
R2FD00625 TiCN	46618	1/16	1/8	1/8	1-1/2
R2FD00625 AlTiN	56618	1/16	1/8	1/8	1-1/2
R4FD00625	16647	1/16	1/8	1/8	1-1/2
R4FD00625 TiN	26647	1/16	1/8	1/8	1-1/2
R4FD00625 TiCN	46647	1/16	1/8	1/8	1-1/2
R4FD00625 AlTiN	56647	1/16	1/8	1/8	1-1/2
R2FD00781	16619	5/64	1/8	1/8	1-1/2
R2FD00781 TiN	26619	5/64	1/8	1/8	1-1/2
R2FD00781 TiCN	46619	5/64	1/8	1/8	1-1/2
R2FD00781 AlTiN	56619	5/64	1/8	1/8	1-1/2
R4FD00781	16648	5/64	1/8	1/8	1-1/2
R4FD00781 TiN	26648	5/64	1/8	1/8	1-1/2
R4FD00781 TiCN	46648	5/64	1/8	1/8	1-1/2
R4FD00781 AlTiN	56648	5/64	1/8	1/8	1-1/2
R2FD00938	16620	3/32	1/8	3/16	1-1/2
R2FD00938 TiN	26620	3/32	1/8	3/16	1-1/2
R2FD00938 TiCN	46620	3/32	1/8	3/16	1-1/2

R2FD00938 AITiN	56620	3/32	1/8	3/16	1-1/2
R4FD00938	16649	3/32	1/8	3/16	1-1/2
R4FD00938 TiN	26649	3/32	1/8	3/16	1-1/2
R4FD00938 TiCN	46649	3/32	1/8	3/16	1-1/2
R4FD00938 AITiN	56649	3/32	1/8	3/16	1-1/2
R2FD01094	16895	7/64	1/8	3/16	1-1/2
R2FD01094 TiN	26895	7/64	1/8	3/16	1-1/2
R2FD01094 TiCN	46895	7/64	1/8	3/16	1-1/2
R2FD01094 AITiN	56895	7/64	1/8	3/16	1-1/2
R4FD01094	16902	7/64	1/8	3/16	1-1/2
R4FD01094 TiN	26902	7/64	1/8	3/16	1-1/2
R4FD01094 TiCN	46902	7/64	1/8	3/16	1-1/2
R4FD01094 AITiN	56902	7/64	1/8	3/16	1-1/2
R2FD01250	16621	1/8	1/8	1/4	1-1/2
R2FD01250 TiN	26621	1/8	1/8	1/4	1-1/2
R2FD01250 TiCN	46621	1/8	1/8	1/4	1-1/2
R2FD01250 AITiN	56621	1/8	1/8	1/4	1-1/2
R4FD01250	16650	1/8	1/8	1/4	1-1/2
R4FD01250 TiN	26650	1/8	1/8	1/4	1-1/2
R4FD01250 TiCN	46650	1/8	1/8	1/4	1-1/2
R4FD01250 AITiN	56650	1/8	1/8	1/4	1-1/2
R2FD01406	17933	9/64	3/16	5/16	2
R2FD01406 TiN	27933	9/64	3/16	5/16	2
R2FD01406 TiCN	47933	9/64	3/16	5/16	2
R2FD01406 AITiN	57933	9/64	3/16	5/16	2
R4FD01406	17947	9/64	3/16	5/16	2
R4FD01406 TiN	27947	9/64	3/16	5/16	2
R4FD01406 TiCN	47947	9/64	3/16	5/16	2
R4FD01406 AITiN	57947	9/64	3/16	5/16	2
R2FD01563	17934	5/32	3/16	5/16	2
R2FD01563 TiN	27934	5/32	3/16	5/16	2
R2FD01563 TiCN	47934	5/32	3/16	5/16	2
R2FD01563 AITiN	57934	5/32	3/16	5/16	2
R4FD01563	17948	5/32	3/16	5/16	2
R4FD01563 TiN	27948	5/32	3/16	5/16	2
R4FD01563 TiCN	47948	5/32	3/16	5/16	2
R4FD01563 AITiN	57948	5/32	3/16	5/16	2
R2FD01719	17935	11/64	3/16	5/16	2.
R2FD01719 TiN	27935	11/64	3/16	5/16	2.
R2FD01719 TiCN	47935	11/64	3/16	5/16	2.
R2FD01719 AITiN	57935	11/64	3/16	5/16	2.
R4FD01719	17949	11/64	3/16	5/16	2.
R4FD01719 TiN	27949	11/64	3/16	5/16	2.
R4FD01719 TiCN	47949	11/64	3/16	5/16	2.
R4FD01719 AITiN	57949	11/64	3/16	5/16	2.
R2FD01875	17936	3/16	3/16	3/8	2
R2FD01875 TiN	27936	3/16	3/16	3/8	2
R2FD01875 TiCN	47936	3/16	3/16	3/8	2
R2FD01875 AITiN	57936	3/16	3/16	3/8	2
R4FD01875	17950	3/16	3/16	3/8	2
R4FD01875 TiN	27950	3/16	3/16	3/8	2

R4FD01857 TiCN	47950	3/16	3/16	3/8	2
R4FD01875 AlTiN	57950	3/16	3/16	3/8	2
R2FD02031	17937	13/64	1/4	1/2	2-1/2
R2FD02031 TiN	27937	13/64	1/4	1/2	2-1/2
R2FD02031 TiCN	47937	13/64	1/4	1/2	2-1/2
R2FD02031 AlTiN	57937	13/64	1/4	1/2	2-1/2
R4FD02031	17951	13/64	1/4	1/2	2-1/2
R4FD02031 TiN	27951	13/64	1/4	1/2	2-1/2
R4FD02031 TiCN	47951	13/64	1/4	1/2	2-1/2
R4FD02031 AlTiN	57951	13/64	1/4	1/2	2-1/2
R2FD02188	17938	7/32	1/4	1/2	2-1/2
R2FD02188 TiN	27938	7/32	1/4	1/2	2-1/2
R2FD02188 TiCN	47938	7/32	1/4	1/2	2-1/2
R2FD02188 AlTiN	57938	7/32	1/4	1/2	2-1/2
R4FD02188	17952	7/32	1/4	1/2	2-1/2
R4FD02188 TiN	27952	7/32	1/4	1/2	2-1/2
R4FD02188 TiCN	47952	7/32	1/4	1/2	2-1/2
R4FD02188 AlTiN	57952	7/32	1/4	1/2	2-1/2
R2FD02344	17939	15/64	1/4	1/2	2-1/2
R2FD02344 TiN	27939	15/64	1/4	1/2	2-1/2
R2FD02344 TiCN	47939	15/64	1/4	1/2	2-1/2
R2FD02344 AlTiN	57939	15/64	1/4	1/2	2-1/2
R4FD02344	17953	15/64	1/4	1/2	2-1/2
R4FD02344 TiN	27953	15/64	1/4	1/2	2-1/2
R4FD02344 TiCN	47953	15/64	1/4	1/2	2-1/2
R4FD02344 AlTiN	57953	15/64	1/4	1/2	2-1/2
R2FD02500	17940	1/4	1/4	1/2	2-1/2
R2FD02500 TiN	27940	1/4	1/4	1/2	2-1/2
R2FD02500 TiCN	47940	1/4	1/4	1/2	2-1/2
R2FD02500 AlTiN	57940	1/4	1/4	1/2	2-1/2
R4FD02500	17954	1/4	1/4	1/2	2-1/2
R4FD02500 TiN	27954	1/4	1/4	1/2	2-1/2
R4FD02500 TiCN	47954	1/4	1/4	1/2	2-1/2
R4FD02500 AlTiN	57954	1/4	1/4	1/2	2-1/2
R2FD03125	17941	5/16	5/16	1/2	2-1/2
R2FD03125 TiN	27941	5/16	5/16	1/2	2-1/2
R2FD03125 TiCN	47941	5/16	5/16	1/2	2-1/2
R2FD03125 AlTiN	57941	5/16	5/16	1/2	2-1/2
R4FD03125	17955	5/16	5/16	1/2	2-1/2
R4FD03125 TiN	27955	5/16	5/16	1/2	2-1/2
R4FD03125 TiCN	47955	5/16	5/16	1/2	2-1/2
R4FD03125 AlTiN	57955	5/16	5/16	1/2	2-1/2
R2FD03750	17942	3/8	3/8	9/16	2-1/2
R2FD03750 TiN	27942	3/8	3/8	9/16	2-1/2
R2FD03750 TiCN	47942	3/8	3/8	9/16	2-1/2
R2FD03750 AlTiN	57942	3/8	3/8	9/16	2-1/2
R4FD03750	17956	3/8	3/8	9/16	2-1/2
R4FD03750 TiN	27956	3/8	3/8	9/16	2-1/2
R4FD03750 TiCN	47956	3/8	3/8	9/16	2-1/2
R4FD03750 AlTiN	57956	3/8	3/8	9/16	2-1/2
R2FD04375	17943	7/16	7/16	5/8	3

R2FD04375 TiN	27943	7/16	7/16	5/8	3
R2FD04375 TiCN	47943	7/16	7/16	5/8	3
R2FD04375 AlTiN	57943	7/16	7/16	5/8	3
R4FD04375	17957	7/16	7/16	5/8	3
R4FD04375 TiN	27957	7/16	7/16	5/8	3
R4FD04375 TiCN	47957	7/16	7/16	5/8	3
R4FD04375 AlTiN	57957	7/16	7/16	5/8	3
R2FD05000	17944	1/2	1/2	5/8	3
R2FD05000 TiN	27944	1/2	1/2	5/8	3
R2FD05000 TiCN	47944	1/2	1/2	5/8	3
R2FD05000 AlTiN	57944	1/2	1/2	5/8	3
R4FD05000	17958	1/2	1/2	5/8	3
R4FD05000 TiN	27958	1/2	1/2	5/8	3
R4FD05000 TiCN	47958	1/2	1/2	5/8	3
R4FD05000 AlTiN	57958	1/2	1/2	5/8	3
R2FD06250	17945	5/8	5/8	3/4	4
R2FD06250 TiN	27945	5/8	5/8	3/4	4
R2FD06250 TiCN	47945	5/8	5/8	3/4	4
R2FD06250 AlTiN	57945	5/8	5/8	3/4	4
R4FD06250	17959	5/8	5/8	3/4	4
R4FD06250 TiN	27959	5/8	5/8	3/4	4
R4FD06250 TiCN	47959	5/8	5/8	3/4	4
R4FD06250 AlTiN	57959	5/8	5/8	3/4	4
R2FD07500	17946	3/4	3/4	1	4
R2FD07500 TiN	27946	3/4	3/4	1	4
R2FD07500 TiCN	47946	3/4	3/4	1	4
R2FD07500 AlTiN	57946	3/4	3/4	1	4
R4FD07500	17960	3/4	3/4	1	4
R4FD07500 TiN	27960	3/4	3/4	1	4
R4FD07500 TiCN	47960	3/4	3/4	1	4
R4FD07500 AlTiN	57960	3/4	3/4	1	4