



WOLFRAM TOOL

FLUTES

see 1st part of ANSI Part #

5 PC. MIMIMUM DEPENDING ON SIZE



- R2=2 Flute
- R3=3 Flute
- R4=4 Flute
- R5= 5 Flute
- R6= 6 Flute

ANSI PART # & COATING	EDP	MillDia	ShankDia	Flute Length	Overall Length
2 & 4 Flute Double End Stub Length Ball Nose					
R2FD00313-B	12715	1/32	1/8	1/16	1-1/2
R2FD00313-B TiN	22715	1/32	1/8	1/16	1-1/2
R2FD00313-B TiCN	42715	1/32	1/8	1/16	1-1/2
R2FD00313-B AlTiN	52715	1/32	1/8	1/16	1-1/2
R4FD00313-B	12685	1/32	1/8	1/16	1-1/2
R4FD00313-B TiN	22685	1/32	1/8	1/16	1-1/2
R4FD00313-B TiCN	42685	1/32	1/8	1/16	1-1/2
R4FD00313-B AlTiN	52685	1/32	1/8	1/16	1-1/2
R2FD00469-B	12717	3/64	1/8	3/32	1-1/2
R2FD00469-B TiN	22717	3/64	1/8	3/32	1-1/2
R2FD00469-B TiCN	42717	3/64	1/8	3/32	1-1/2
R2FD00469-B AlTiN	52717	3/64	1/8	3/32	1-1/2
R4FD00469-B	12687	3/64	1/8	3/32	1-1/2
R4FD00469-B TiN	22687	3/64	1/8	3/32	1-1/2
R4FD00469-B TiCN	42687	3/64	1/8	3/32	1-1/2
R4FD00469-B AlTiN	52687	3/64	1/8	3/32	1-1/2
R2FD00625-B	12719	1/16	1/8	1/8	1-1/2
R2FD00625-B TiN	22719	1/16	1/8	1/8	1-1/2
R2FD00625-B TiCN	42719	1/16	1/8	1/8	1-1/2
R2FD00625-B AlTiN	52719	1/16	1/8	1/8	1-1/2
R4FD00625-B	12581	1/16	1/8	1/8	1-1/2
R4FD00625-B TiN	22581	1/16	1/8	1/8	1-1/2
R4FD00625-B TiCN	42581	1/16	1/8	1/8	1-1/2
R4FD00625-B AlTiN	52581	1/16	1/8	1/8	1-1/2
R2FD00938-B	12721	3/32	1/8	3/16	1-1/2
R2FD00938-B TiN	22721	3/32	1/8	3/16	1-1/2
R2FD00938-B TiCN	42721	3/32	1/8	3/16	1-1/2
R2FD00938-B AlTiN	52721	3/32	1/8	3/16	1-1/2
R4FD00938-B	10941	3/32	1/8	3/16	1-1/2
R4FD00938-B TiN	20941	3/32	1/8	3/16	1-1/2
R4FD00938-B TiCN	40941	3/32	1/8	3/16	1-1/2
R4FD00938-B AlTiN	50941	3/32	1/8	3/16	1-1/2
R2FD01250-B	12651	1/8	1/8	1/4	1-1/2
R2FD01250-B TiN	22651	1/8	1/8	1/4	1-1/2
R2FD01250-B TiCN	42651	1/8	1/8	1/4	1-1/2

R2FD01250-B AlTiN	52651	1/8	1/8	1/4	1-1/2
R4FD01250-B	10945	1/8	1/8	1/4	1-1/2
R4FD01250-B TiN	20945	1/8	1/8	1/4	1-1/2
R4FD01250-B TiCN	40945	1/8	1/8	1/4	1-1/2
R4FD01250-B AlTiN	50945	1/8	1/8	1/4	1-1/2
R2FD01563-B	12652	5/32	3/16	5/16	2
R2FD01563-B TiN	22652	5/32	3/16	5/16	2
R2FD01563-B TiCN	42652	5/32	3/16	5/16	2
R2FD01563-B AlTiN	52652	5/32	3/16	5/16	2
R4FD01563-B	12683	5/32	3/16	5/16	2
R4FD01563-B TiN	22683	5/32	3/16	5/16	2
R4FD01563-B TiCN	42683	5/32	3/16	5/16	2
R4FD01563-B AlTiN	52683	5/32	3/16	5/16	2
R2FD01875-B	12655	3/16	3/16	3/8	2
R2FD01875-B TiN	22655	3/16	3/16	3/8	2
R2FD01875-B TiCN	42655	3/16	3/16	3/8	2
R2FD01875-B AlTiN	52655	3/16	3/16	3/8	2
R4FD01875-B	10953	3/16	3/16	3/8	2
R4FD01875-B TiN	20953	3/16	3/16	3/8	2
R4FD01875-B TiCN	40953	3/16	3/16	3/8	2
R4FD01875-B AlTiN	50953	3/16	3/16	3/8	2
R2FD02188-B	12653	7/32	1/4	1/2	2-1/2
R2FD02188-B TiN	22653	7/32	1/4	1/2	2-1/2
R2FD02188-B TiCN	42653	7/32	1/4	1/2	2-1/2
R2FD02188-B AlTiN	52653	7/32	1/4	1/2	2-1/2
R4FD02188-B	12689	7/32	1/4	1/2	2-1/2
R4FD02188-B TiN	22689	7/32	1/4	1/2	2-1/2
R4FD02188-B TiCN	42689	7/32	1/4	1/2	2-1/2
R4FD02188-B AlTiN	52689	7/32	1/4	1/2	2-1/2
R2FD02500-B	12565	1/4	1/4	1/2	2-1/2
R2FD02500-B TiN	22565	1/4	1/4	1/2	2-1/2
R2FD02500-B TiCN	42565	1/4	1/4	1/2	2-1/2
R2FD02500-B AlTiN	52565	1/4	1/4	1/2	2-1/2
R4FD02500-B	12690	1/4	1/4	1/2	2-1/2
R4FD02500-B TiN	22690	1/4	1/4	1/2	2-1/2
R4FD02500-B TiCN	42690	1/4	1/4	1/2	2-1/2
R4FD02500-B AlTiN	52690	1/4	1/4	1/2	2-1/2
R2FD03125-B	12654	5/16	5/16	1/2	2-1/2
R2FD03125-B TiN	22654	5/16	5/16	1/2	2-1/2
R2FD03125-B TiCN	42654	5/16	5/16	1/2	2-1/2
R2FD03125-B AlTiN	52654	5/16	5/16	1/2	2-1/2
R4FD03125-B	12691	5/16	5/16	1/2	2-1/2
R4FD03125-B TiN	22691	5/16	5/16	1/2	2-1/2
R4FD03125-B TiCN	42691	5/16	5/16	1/2	2-1/2
R4FD03125-B AlTiN	52691	5/16	5/16	1/2	2-1/2
R2FD03750-B	12656	3/8	3/8	9/16	2-1/2
R2FD03750-B TiN	22656	3/8	3/8	9/16	2-1/2
R2FD03750-B TiCN	42656	3/8	3/8	9/16	2-1/2
R2FD03750-B AlTiN	52656	3/8	3/8	9/16	2-1/2
R4FD03750-B	12692	3/8	3/8	9/16	2-1/2
R4FD03750-B TiN	22692	3/8	3/8	9/16	2-1/2

R4FD03750-B TiCN	42692	3/8	3/8	9/16	2-1/2
R4FD03750-B AlTiN	52692	3/8	3/8	9/16	2-1/2
R2FD04375-B	12657	7/16	7/16	5/8	3
R2FD04375-B TiN	22657	7/16	7/16	5/8	3
R2FD04375-B TiCN	42657	7/16	7/16	5/8	3
R2FD04375-B AlTiN	52657	7/16	7/16	5/8	3
R4FD04375-B	12693	7/16	7/16	5/8	3
R4FD04375-B TiN	22693	7/16	7/16	5/8	3
R4FD04375-B TiCN	42693	7/16	7/16	5/8	3
R4FD04375-B AlTiN	52693	7/16	7/16	5/8	3
R2FD05000-B	12743	1/2	1/2	5/8	3
R2FD05000-B TiN	22743	1/2	1/2	5/8	3
R2FD05000-B TiCN	42743	1/2	1/2	5/8	3
R2FD05000-B AlTiN	52743	1/2	1/2	5/8	3
R4FD05000-B	12695	1/2	1/2	5/8	3
R4FD05000-B TiN	22695	1/2	1/2	5/8	3
R4FD05000-B TiCN	42695	1/2	1/2	5/8	3
R4FD05000-B AlTiN	52695	1/2	1/2	5/8	3